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HIGHFIELD JUNIOR SCHOOL, EASTBOURNE PERMANENT CLASSROOM EXTENSION

DRAINAGE STRATEGY REPORT

MAY 2011



13525/01/DR









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Client: Michael Cook Associates

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| Prepared by | Checked by | Approved by |
|--------------|-------------|--------------|
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| | | |



1.0 INTRODUCTION

Hemsley Orrell Partnership has been instructed by Michael Cook Associates to undertake a drainage strategy assessment to support the Planning Application for the permanent extension to the rear of Highfield Junior School, Eastbourne.

The proposed development consists of a three classroom extension to the block on the northern boundary of the site, as well as associated car park works to the frontage of the school.

The local topography of the site is generally flat with the area being associated with Willingden Levels. The site slopes generally north to south with ground levels in the vicinity of 4m above Ordnance Datum (AOD) to 3m AOD at the southern boundary of the site.

A watercourse is present along the southern boundary of the site called the Brickfield Ditch. This ditch drains surface water from the existing school development towards the Willingden Levels and is highlighted in the Environment Agency mapping as a main river.

Geological maps for the site show generally alluvium surface deposits with Gault mudstone at depth.

2.0 FOUL DRAINAGE

Foul drainage from the existing school runs from a manhole located outside of the existing toilets at the western end of the northern block, westwards across the site and exiting the site at the south west corner.

The new classroom extension block will be located over the existing manhole adjacent to the northern most block. This manhole will need to be retained during the course of the works.

No new toilets are to be constructed as part of this extension works, however, new sinks are to be located within the classrooms. The existing manhole will provide an outfall location for the new sink drainage.

In association with the new classroom block, refurbishment of the existing school is being carried out, comprising new partition walls and/or taking down existing partitions, resulting in relocated sinks within the main classroom block. The intention here is to either maintain drain runs to the existing sewer connections or to reconnect to the foul drain run that runs along the front to the side.

It can be seen from the sewer records in Appendix III that none of the existing sewer system on site is adopted by the statutory undertaker.



3.0 STORM DRAINAGE

The existing site is currently split in two by the existing building arrangement. The northernmost part of the site is all hard paved bar the raised planting beds. The southern portion of the site is generally soft landscaped with the exception of the access road and turning area adjacent to the reception.

Storm water drainage from the northernmost part of the site drains along the rear of the existing school building westwards to return south at the end of the building, picking up rainwater drainage from the frontage of the site. It is assumed that the outfall of the existing storm drainage is to the Brickfield Ditch that runs along the southern band of the site.

It was noted on site that the manhole at the far western end of the northernmost run was surcharged, possibly due to high water levels in the Brickfield Ditch or a blockage in the pipework. It is recommended that the existing storm water drainage system is jetted and CCTV surveyed to understand its suitability for use and rectify any problems that may be present in the pipework.

The northernmost extension is built primarily over existing hardstanding, however, it does encroach on the existing soft landscape areas. As a result of this, the runoff from the northernmost block will be required to be attenuated prior to discharging to the local drainage system.

As can be seen on the Drainage Schematic drawing included in Appendix I and the accompanying drainage calculations in Appendix II, the existing runoff rate generated by the hardstanding area beneath the proposed extension footprint is 3 litres/second.

An additional contributing area of 90m² is generated by the proposals and this can be attenuated by providing a tank with a volume of 6m³ and limiting the outflow to 3 litres/second by utilising a Hydrobrake with a design head of 1m.

The frontage of the site is to be remodelled to include a larger portion of car parking area as well as increased play space. The design intention here is for all new paving to the frontage of the site to be permeable, allowing water to drain at source.

It is understood that soakage rates at the site are likely to be fairly poor, however, permeable paving can be utilised in such situations to manage onsite drainage and replicate the existing soft landscape situation.

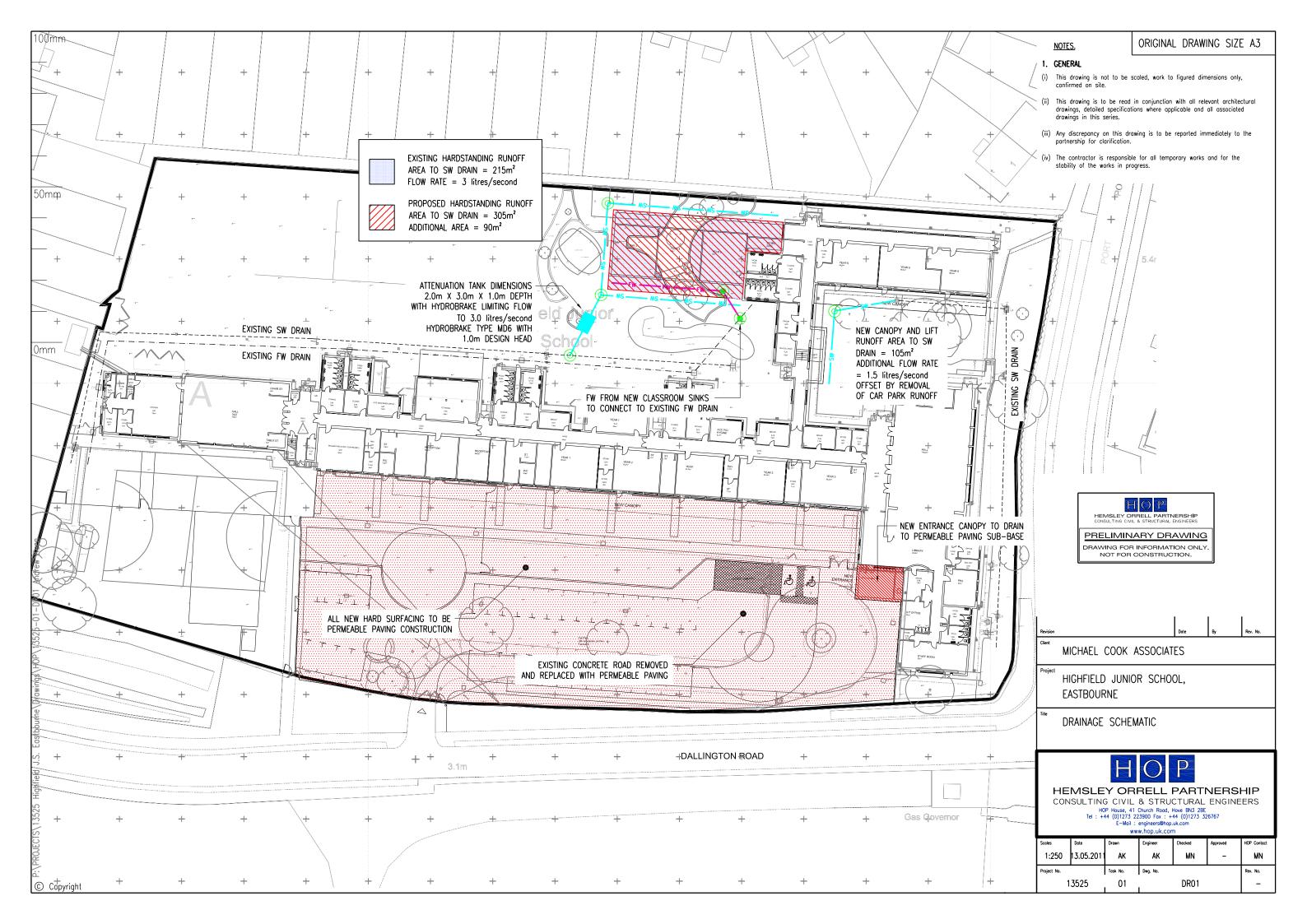
The existing concrete access road onto the site can be removed to further reduce the hard surfacing on the site and limit runoff further. This compensates for the additional volume of runoff entering the system to the east of the school from the proposed new canopy and lift roof areas to the north east of the school.

4.0 CONCLUSION

It can be seen from the scheme drainage arrangement in Appendix II that the drainage from the site can be adequately managed and drained effectively. Reduction in hard surfacing at the front of the site by use of permeable paving will reduce overall peak runoff rates into the Brickfield Ditch. Foul drainage generated by new sinks within the new classroom block can be connected to the existing system via a gravity system without the need to include a pumping station or other ancillary works.



APPENDIX I Drainage Schematic Drawing





APPENDIX II Micro Drainage Calculations

| Hemsley Orrell Partnership | | Page 1 |
|----------------------------|-------------------------|----------|
| HOP House | HIGHFIELD JUNIOR SCHOOL | |
| 41 Church Road | EASTBOURNE | Tricamo |
| Hove BN3 2BE | | Tracko o |
| Date 13/05/2011 13:18 | Designed By AK | |
| File 6m2 Tank.srcx | Checked By | |
| Micro Drainage | Source Control W.12.4 | |

Summary of Results for 100 year Return Period (+20%)

| | Sto | cm | Max | Max | Max | Max | Status |
|------|------|--------|-------|-------|---------|--------|--------|
| | Ever | nt | Level | Depth | Control | Volume | |
| | | | (m) | (m) | (1/s) | (m³) | |
| | | | | | | | |
| 15 | min | Summer | 0.759 | 0.759 | 2.7 | 4.6 | O K |
| 30 | min | Summer | 0.862 | 0.862 | 2.8 | 5.2 | O K |
| 60 | min | Summer | 0.872 | 0.872 | 2.8 | 5.2 | O K |
| 120 | min | Summer | 0.772 | 0.772 | 2.7 | 4.6 | O K |
| 180 | min | Summer | 0.653 | 0.653 | 2.5 | 3.9 | O K |
| 240 | min | Summer | 0.540 | 0.540 | 2.3 | 3.2 | O K |
| 360 | min | Summer | 0.341 | 0.341 | 2.2 | 2.0 | O K |
| 480 | min | Summer | 0.177 | 0.177 | 2.2 | 1.1 | O K |
| 600 | min | Summer | 0.120 | 0.120 | 2.1 | 0.7 | O K |
| 720 | min | Summer | 0.099 | 0.099 | 1.9 | 0.6 | O K |
| 960 | min | Summer | 0.079 | 0.079 | 1.5 | 0.5 | O K |
| 1440 | min | Summer | 0.061 | 0.061 | 1.1 | 0.4 | O K |
| 2160 | min | Summer | 0.049 | 0.049 | 0.8 | 0.3 | O K |
| 2880 | min | Summer | 0.042 | 0.042 | 0.7 | 0.2 | O K |
| 4320 | min | Summer | 0.034 | 0.034 | 0.5 | 0.2 | O K |
| 5760 | min | Summer | 0.029 | 0.029 | 0.4 | 0.2 | ОК |

| | Storm | | Rain | Time-Peak |
|-------|-------|---------|---------|-----------|
| Event | | (mm/hr) | (mins) | |
| | | | | |
| 15 | min | Summer | 108.682 | 15 |
| 30 | min | Summer | 73.048 | 24 |
| 60 | min | Summer | 46.854 | 42 |
| 120 | min | Summer | 29.008 | 76 |
| 180 | min | Summer | 21.583 | 108 |
| 240 | min | Summer | 17.371 | 140 |
| 360 | min | Summer | 12.776 | 204 |
| 480 | min | Summer | 10.265 | 254 |
| 600 | min | Summer | 8.655 | 308 |
| 720 | min | Summer | 7.525 | 368 |
| 960 | min | Summer | 6.028 | 490 |
| 1440 | min | Summer | 4.402 | 730 |
| 2160 | min | Summer | 3.207 | 1096 |
| 2880 | min | Summer | 2.559 | 1456 |
| 4320 | min | Summer | 1.858 | 2180 |
| 5760 | min | Summer | 1.478 | 2888 |

| Hemsley Orrell Partnership | | Page 2 |
|----------------------------|-------------------------|----------|
| HOP House | HIGHFIELD JUNIOR SCHOOL | |
| 41 Church Road | EASTBOURNE | |
| Hove BN3 2BE | | Tracko o |
| Date 13/05/2011 13:18 | Designed By AK | |
| File 6m2 Tank.srcx | Checked By | |
| Micro Drainage | Source Control W.12.4 | |

Summary of Results for 100 year Return Period (+20%)

| | Stor | m | Max | Max | Max | Max | Status |
|-------|------|--------|-------|-------|---------|--------|--------|
| | Even | t | Level | Depth | Control | Volume | |
| | | | (m) | (m) | (1/s) | (m³) | |
| | | | | | | | |
| 7200 | min | Summer | 0.026 | 0.026 | 0.3 | 0.2 | O K |
| 8640 | min | Summer | 0.024 | 0.024 | 0.3 | 0.1 | O K |
| 10080 | min | Summer | 0.022 | 0.022 | 0.2 | 0.1 | O K |
| 15 | min | Winter | 0.868 | 0.868 | 2.8 | 5.2 | O K |
| 30 | min | Winter | 0.986 | 0.986 | 3.0 | 5.9 | O K |
| 60 | min | Winter | 0.977 | 0.977 | 3.0 | 5.9 | O K |
| 120 | min | Winter | 0.806 | 0.806 | 2.7 | 4.8 | O K |
| 180 | min | Winter | 0.629 | 0.629 | 2.4 | 3.8 | O K |
| 240 | min | Winter | 0.466 | 0.466 | 2.2 | 2.8 | O K |
| 360 | min | Winter | 0.154 | 0.154 | 2.2 | 0.9 | O K |
| 480 | min | Winter | 0.099 | 0.099 | 1.9 | 0.6 | O K |
| 600 | min | Winter | 0.082 | 0.082 | 1.6 | 0.5 | O K |
| 720 | min | Winter | 0.073 | 0.073 | 1.4 | 0.4 | O K |
| 960 | min | Winter | 0.061 | 0.061 | 1.1 | 0.4 | O K |
| 1440 | min | Winter | 0.048 | 0.048 | 0.8 | 0.3 | O K |
| 2160 | min | Winter | 0.039 | 0.039 | 0.6 | 0.2 | ОК |

| | Stor Even | | Rain (mm/hr) | Time-Peak (mins) |
|-------|--------------|--------|-----------------|---------------------|
| 7200 | min | Summer | 1.237 | 3592 |
| 8640 | min | Summer | 1.071 | 4344 |
| 10080 | min | Summer | 0.948 | 5032 |
| 15 | min | Winter | 108.682 | 15 |
| 30 | min | Winter | 73.048 | 25 |
| 60 | min | Winter | 46.854 | 44 |
| 120 | min | Winter | 29.008 | 80 |
| 180 | min | Winter | 21.583 | 114 |
| 240 | min | Winter | 17.371 | 148 |
| 360 | min | Winter | 12.776 | 196 |
| 480 | min | Winter | 10.265 | 248 |
| 600 | min | Winter | 8.655 | 306 |
| 720 | min | Winter | 7.525 | 368 |
| 960 | min | Winter | 6.028 | 484 |
| 1440 | min | Winter | 4.402 | 732 |
| 2160 | min | Winter | 3.207 | 1088 |

| Hemsley Orrell Partnership | | Page 3 |
|----------------------------|-------------------------|---------------|
| HOP House | HIGHFIELD JUNIOR SCHOOL | |
| 41 Church Road | EASTBOURNE | Tricano |
| Hove BN3 2BE | | Tracerco Call |
| Date 13/05/2011 13:18 | Designed By AK |) Deallean |
| File 6m2 Tank.srcx | Checked By | |
| Micro Drainage | Source Control W.12.4 | |

Summary of Results for 100 year Return Period (+20%)

| Storm Event | Max Level (m) | Max Depth (m) | Max Control (1/s) | Max Volume (m³) | Status |
|----------------|---------------------|---------------------|-------------------------|-----------------------|--------|
| 2880 min Wir | iter 0.034 | 0.034 | 0.5 | 0.2 | ОК |
| 4320 min Wir | ter 0.027 | 0.027 | 0.3 | 0.2 | O K |
| 5760 min Wir | ter 0.024 | 0.024 | 0.3 | 0.1 | O K |
| 7200 min Wir | ter 0.021 | 0.021 | 0.2 | 0.1 | O K |
| 8640 min Wir | ter 0.020 | 0.020 | 0.2 | 0.1 | O K |
| 10080 min Win | ter 0.018 | 0.018 | 0.2 | 0.1 | ОК |

| | | Stor Even | | Rain (mm/hr) | Time-Peak (mins) |
|---|-------|--------------|--------|-----------------|---------------------|
| | 2880 | min | Winter | 2.559 | 1452 |
| | 4320 | min | Winter | 1.858 | 2168 |
| | 5760 | min | Winter | 1.478 | 2928 |
| | 7200 | min | Winter | 1.237 | 3592 |
| | 8640 | min | Winter | 1.071 | 4360 |
| - | 10080 | min | Winter | 0.948 | 4968 |

| Hemsley Orrell Partnership | | Page 4 |
|----------------------------|-------------------------|-------------|
| HOP House | HIGHFIELD JUNIOR SCHOOL | |
| 41 Church Road | EASTBOURNE | To Barra |
| Hove BN3 2BE | | Tringing of |
| Date 13/05/2011 13:18 | Designed By AK | |
| File 6m2 Tank.srcx | Checked By | |
| Micro Drainage | Source Control W.12.4 | |

Rainfall Details

| Rainfall Model | FSR |
|-----------------------|-------------------|
| Return Period (years) | 100 |
| Region | England and Wales |
| M5-60 (mm) | 19.300 |
| Ratio R | 0.350 |
| Summer Storms | Yes |
| Winter Storms | Yes |
| Cv (Summer) | 0.750 |
| Cv (Winter) | 0.840 |
| Shortest Storm (mins) | 15 |
| Longest Storm (mins) | 10080 |
| Climate Change % | +20 |

Time / Area Diagram

Total Area (ha) 0.031

Time Area (mins) (ha)

0-4 0.031

| Hemsley Orrell Partnership | | Page 5 |
|----------------------------|-------------------------|-------------|
| HOP House | HIGHFIELD JUNIOR SCHOOL | |
| 41 Church Road | EASTBOURNE | Treams |
| Hove BN3 2BE | | Tringing of |
| Date 13/05/2011 13:18 | Designed By AK | |
| File 6m2 Tank.srcx | Checked By | |
| Micro Drainage | Source Control W.12.4 | |

Model Details

Storage is Online Cover Level (m) 1.500

Tank or Pond Structure

Invert Level (m) 0.000

| Depth (m) | Area (m²) | Depth (m) | Area (m²) | Depth (m) | Area (m²) |
|-----------|-----------|-----------|-----------|-----------|-----------|
| | | | | | |
| 0.000 | 6.0 | 0.900 | 6.0 | 1.800 | 0.0 |
| 0.100 | 6.0 | 1.000 | 6.0 | 1.900 | 0.0 |
| 0.200 | 6.0 | 1.001 | 0.0 | 2.000 | 0.0 |
| 0.300 | 6.0 | 1.200 | 0.0 | 2.100 | 0.0 |
| 0.400 | 6.0 | 1.300 | 0.0 | 2.200 | 0.0 |
| 0.500 | 6.0 | 1.400 | 0.0 | 2.300 | 0.0 |
| 0.600 | 6.0 | 1.500 | 0.0 | 2.400 | 0.0 |
| 0.700 | 6.0 | 1.501 | 0.0 | 2.500 | 0.0 |
| 0.800 | 6.0 | 1.700 | 0.0 | | |

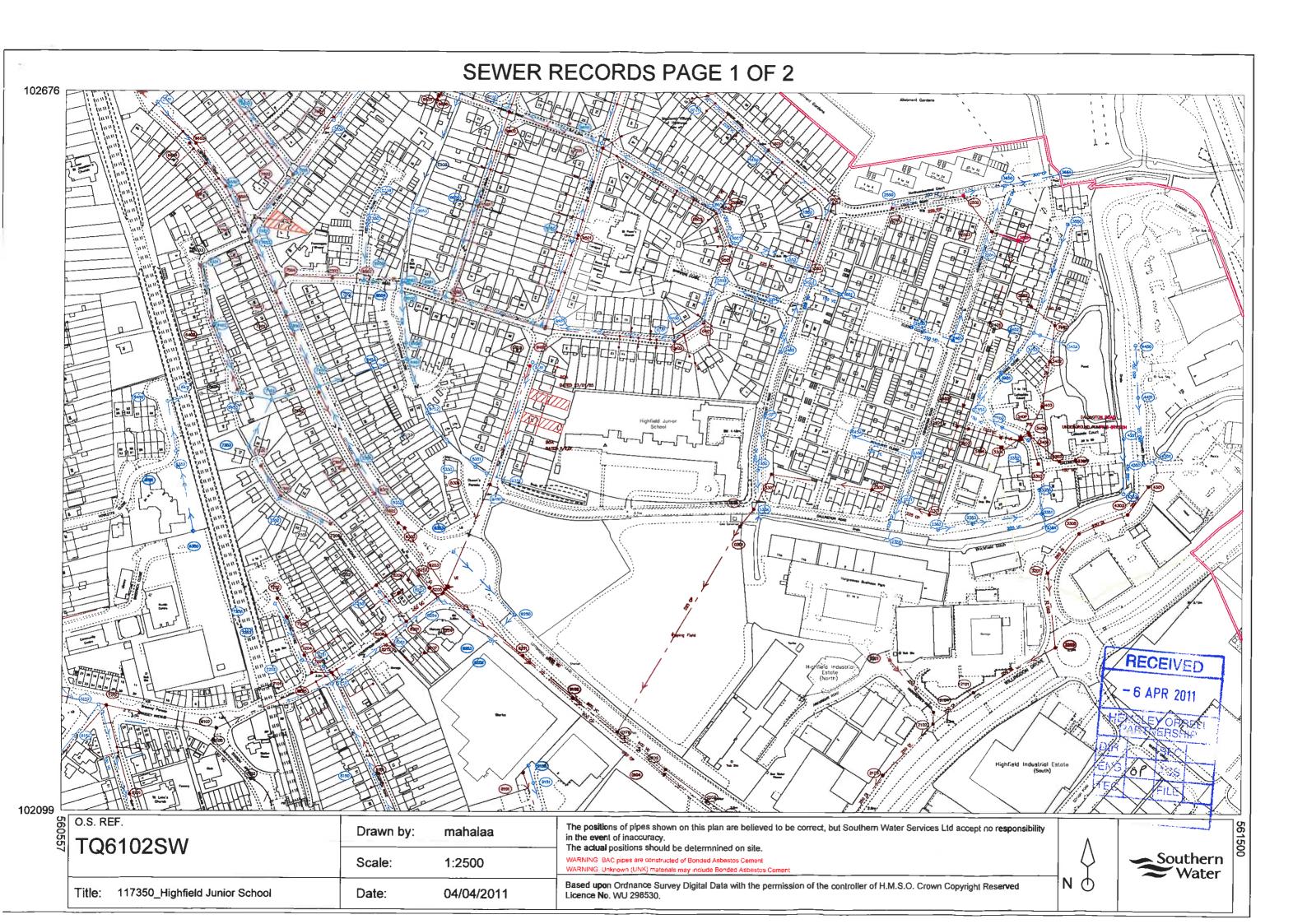
Hydro-Brake® Outflow Control

| Design Head (m) | 1.000 | Diameter (mm) | 73 |
|---------------------|-------------|------------------|-------|
| Design Flow $(1/s)$ | 3.0 | Invert Level (m) | 0.000 |
| Hvdro-Brake® Tvpe | Md6 SW Onlv | | |

| Depth (m) | Flow (1/s) | Depth (m) | Flow (1/s) | Depth (m) | Flow (1/s) |
|-----------|------------|-----------|------------|-----------|------------|
| 0.100 | 1.9 | 1.600 | 3.8 | 5.000 | 6.8 |
| 0.200 | 2.1 | 1.800 | 4.1 | 5.500 | 7.1 |
| 0.300 | 2.0 | 2.000 | 4.3 | 6.000 | 7.5 |
| 0.400 | 2.0 | 2.200 | 4.5 | 6.500 | 7.8 |
| 0.500 | 2.2 | 2.400 | 4.7 | 7.000 | 8.0 |
| 0.600 | 2.4 | 2.600 | 4.9 | 7.500 | 8.3 |
| 0.800 | 2.7 | 3.000 | 5.3 | 8.000 | 8.6 |
| 1.000 | 3.0 | 3.500 | 5.7 | 8.500 | 8.9 |
| 1.200 | 3.3 | 4.000 | 6.1 | 9.000 | 9.1 |
| 1.400 | 3.6 | 4.500 | 6.5 | 9.500 | 9.4 |



APPENDIX III Southern Water Records



| \$5 | | | | | | | | | | , | SEW | /ER | RECORDS | S PA | GE 2 | OF | 2 | | | | | | | | | |
|-------------------------------------------|-------------------------------------|------------------------------------------|-----------------------------------------------|----------------------------------------------------------------------|--------------------------------------|---------------------------------|-------------------------------------------|----------------------------------|-----------------------------------------------|--------------------------------------------------------------------|----------------------------------|--------------------------------------|---------------------------------------------|--------------------------------------|--------------------------------------|-----------------------------------------------|----------------------------------------|--------------------------------------|---|----------------------------------------------------|--------------------------------------|------------------------------------|-----------------------------------------------|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|
| Node | Cover | Invert | Size | Material | Shape | No | o et | over | Invert | Size | Maleria | l Shape | Node | Cover | Invert | Size | Material | Shope | | Node | Cover | Invert | Size | Material | Shope | |
| 0004X 0101X 0102X 0103X | 2.96 3.53 3.27 3.1 | -0.09 0.26 0.09 -0.05 | 600 600 600 600 600 | VC VC VC VC | CIRC CIRC CIRC | 23 24 24 | 53X 3)1X)2X 4 | .04 .15 .78 | 2.38 2.45 2.39 | 225 225 225 225 | VC VC CP CP | CIRC CIRC CIRC CIRC | 6502X 6503X 653DX 654DX | 3.9 | 2.28 1.47 | 225 225 225 225 | VC VC VC | CIRC CIRC CIRC CIRC | | 7602X 760BX 760DX 761BX | 3.38 | 0.77 | 600 225 UNK 225 | CP VC UNK VC | CIRC CIRC CIRC CIRC | • |
| 0104X 0301X 0401X 0402X 0448X | 3.21 3.32 6.63 6.64 | 0.02 1.19 4.17 4 | 225 225 225 225 225 | GP GP VC VC VC VC VC VC VC VC VC VC | CIRC CIRC CIRC CIRC CIRC | 24 24 24 | 04X 4 50X 5 51X 4 | .31 .78 .17 .72 .62 | 2.39 2.63 2.36 4.17 3.59 2.33 | 225 150 225 150 225 225 225 225 225 225 | VC CP CP VC CP VC | CIRC CIRC CIRC CIRC CIRC | 6550X 6551X 6604X 6604X 660BX | 5.81 | 2.57 2.01 2.91 3.5 | 225 225 375 225 375 | VC CP VC CP | CIRC CIRC CIRC CIRC CIRC | | 761DX 763DX 7650X 7651X 8101X | 4.29 3.39 3.12 | 2.84 1.94 1.48 | 225 225 225 225 225 225 UNK | VC VC VC VC | CIRC CIRC CIRC | |
| 0450X 0451X 04CBX 04DBX | 6.59 6.66 | 4.45 4.28 | 225 225 UNK 225 | VC VC UNK VC | CIRC CIRC CIRC CIRC | 25 25 25 |)1X 4)2X 3)3X 3 | .5 .74 .95 | 3.14 2.98 2.82 3.03 | 225 225 225 225 225 | CP CP CP CP | CIRC CIRC CIRC CIRC | 660DX 662DX 663DX 664BX | | | 225 225 225 225 225 | VC VC VC | CIRC CIRC CIRC CIRC | | 810DX 811DX 8150X 8201X | 3.12 2.56 | 1.89 0.66 | UNK 225 375 450 | UNK VC CP | CIRC CIRC CIRC CIRC CIRC | |
| 04EBX 04FBX 04KBX 0501X | 6.4 | 3.64 3.5 | 225 225 225 300 | VC VC VC VC | CIRC CIRC CIRC CIRC | 32 33 |)1X 2)2X 3)1X 3 | .27 .687 .65 | 2.82 1.308 1.06 2.34 | 225 225 250 250 150 150 | CP DI DI VC | CIRC CIRC CIRC CIRC | 8650X 6651X 66ABX 7101X | 7.91 3.76 | 2.6 4.67 1.06 | 225 225 225 450 | VC VC VC | CIRC CIRC CIRC CIRC | | 8202X 8203X 8204X 8205Y | 2.69 2.67 2.9 2.75 | 0.94 0.37 0.28 0.34 | 225 600 600 450 | VC VC VC CP VC | CIRC CIRC CIRC CIRC CIRC | • |
| 0502X 0508X 0518X 0528X 0538X | 6.53 | 3.5 | 300 300 300 100 100 | VC VC VC | CIRC CIRC CIRC CIRC CIRC | 33 33 |)3X 3)4X 3)5X 2 | .44 .55 .87 .646 .43 | 1.75 1.35 3.19 1.439 2.36 2.19 | 150 150 150 250 225 225 | VC VC DI VC | CIRC CIRC CIRC CIRC CIRC | 7102X 7201X 7202X 7203X | 3.29 3.35 3.16 | 2.35 0.92 1.82 1.68 | 150 450 150 150 | \$6 \$6 \$6 | CIRC CIRC CIRC CIRC | | 8205X 8206X 8208X 8209X | 2.75 | 0.34 | 450 UNK 450 UNK | VC UNK VC UNK | CIRC CIRC CIRC CIRC | • |
| 054BX 0550X 0551X 0552X | 6.39 6.51 6.57 | 3.9 3.76 4.67 | 100 300 300 | 96 96 96 96 96 96 | CIRC CIRC CIRC CIRC | 33 | 1X 3 2X 3 1X 3 | .42 .75 .39 | 2.19 2.9 1.45 1.33 | 225 150 150 150 | VC VC VC | CIRC CIRC CIRC CIRC | 7204X 7205X 7205X 721DX 722DX | 3.04 3.29 | 1.44 1.37 | 150 150 450 450 450 | VC VC VC VC | CIRC CIRC CIRC CIRC CIRC | | 8210X 8211X 8218X 8228X 8238X | 2.75 | 0.5 | UNK UNK UNK 450 450 | UNK UNK VC VC | CIRC CIRC CIRC CIRC CIRC | |
| 0602X 060DX 061DX 0651X | 6.5 6.49 | 4.97 5.21 | 225 225 300 300 225 225 | VC VC VC | CIRC CIRC CIRC CIRC | 34 34 34 34 | 3X 3 4X 3 5X 3 6X 4 | .34 .87 .85 .17 | 1.17 1.02 1.2 3.02 | 150 225 225 150 | VC VC VC | CIRC CIRC CIRC CIRC | 7250X 7251X 7252X 7253X | 3.38 3.06 3.18 | 1.7 2 2.09 2.17 2.29 | 375 300 300 300 | CP VC VC VC | CIRC CIRC CIRC CIRC | | 823DX 824DX 8250X 8251X | 2.66 2.49 | 1.92 1.46 1.36 | 225 225 225 225 375 375 375 | VC VC VC CP CP | CIRC CIRC CIRC CIRC | |
| 06ABX 06BBX 06CBX 1301X 1302X | 3.54 2.87 | 1.89 1.85 | 225 225 225 225 225 225 | VC VC VC VC CP | CIRC CIRC CIRC CIRC CIRC | 34/ 34/ 34/ 34/ 34/ | 0X 4 1X 3 2X 3 | .8 .05 .78 .49 .47 | 2.58 2 1.73 1.7 | 100 150 225 300 300 | CI VC VC VC VC | CIRC CIRC CIRC CIRC CIRC | 7254X 7301X 7302X 7303X 7304X | 3.33 3.01 3.13 2.96 3.19 | 2.29 1.69 1.34 1.12 0.38 | 300 225 225 225 600 | VC VC VC | CIRC CIRC CIRC CIRC | | 8252X 8252X 8253X 8253X | 2.67 2.67 3.16 3.18 | 1.07 | 450 450 | CP CP | CIRC CIRC CIRC CIRC | * |
| 1350X 1450X 1451X 1452X | 3.26 4.79 5.04 5.84 | 2.44 3.56 4.25 4.97 | 225 150 225 225 | VC VC VC | CIRC CIRC CIRC CIRC | 35) 35) 35) 36) | 1X 3 2X 3 0X 3 | .91 .65 .14 .25 | 2.75 1.56 2.38 | 225 150 225 300 | CP VC VC CP | CIRC CIRC CIRC CIRC | 7305X 7305X 732DX 733DX • 734DX | 3.19 | 0.36 | 100 UNK 100 UNK | CP UNK UNK UNK UNK | CIRC CIRC CIRC CIRC CIRC | | 8254X 8301X 8302X 8303X 8304X | 2.89 3.2 3.2 3.13 3.11 | 1.08 0.3 0.44 0.43 2.2 | 450 600 600 600 225 | CP CP CP CP CP | CIRC CIRC CIRC CIRC CIRC | |
| 1501X 1502X 1508X 150DX | 5.44 5.73 | 4.25 3.98 | 225 225 225 225 225 | \$6.56.56.56.56.56.56.56.56.56.56.56.56.56 | CIRC CIRC CIRC CIRC | 36: 43: 43: 43: | OX 3 1X 3 2X 2 OX 3 | .25 .42 .929 .545 | 1.89 1.669 1.579 1.116 | 225 250 250 | CP DI DI UNK | CIRC CIRC CIRC CIRC | * 7350X 7351X 7352X 7353X | 3 3.13 3.28 | 1.51 2.39 2.11 1.89 | 225 225 225 225 225 | VC VC VC | CIRC CIRC CIRC CIRC | | 8350X 8351X 8352X 8353X | 2.94 2.99 3.19 2.92 | 1.2 0.91 1.72 1.89 | 225 1000 900 225 150 | CP CP VC CP | CIRC CIRC CIRC CIRC | |
| 1529X 1530X 1550X 1551X 1552X | 5.47 6.2 5.8 | 4.54 4.91 4.45 | 225 225 225 150 225 | VC VC VC VC | CIRC CIRC CIRC CIRC CIRC | 433 448 448 510 512 | 0X 2 1X 2 2X 5 | .4 .622 .915 .49 | 0.54 1.338 1.248 1.67 | 450 450 450 450 450 UNK | CO CO BRC | CIRC CIRC CIRC CIRC CIRC | 7401X 7402X 7450X 7451X 7451X | 3.25 3.26 | 0.64 0.56 1.4 | 600 600 375 675 675 | CP CP CP CP | CIRC CIRC CIRC CIRC CIRC | | 8450X 8451X 8452X 8452X 8453X | 3.11 3.11 3.24 3.24 2.78 | 1.16 1.13 1.13 | 825 900 900 900 1000 | CP CP CP CP | CIRC CIRC CIRC CIRC | • |
| 1553X 1554X 156DX 1601X | 5.73 6.13 | 4.27 4.97 4.62 | 225 225 225 225 | VC VC VC VC | CIRC CIRC CIRC CIRC | 51: 51: 610 610 | 2X 5. 3X 5. 1X 4. | .53 .46 .43 .68 | 3.99 3.84 1.35 | 300 300 225 450 | UNK VC VC VC VC | CIRC CIRC CIRC CIRC | 7501X 7501X 7502X 7503X 7504X | 3.25 3.38 3.31 2.83 3.13 | 1.18 0.73 1.48 1.22 | 600 600 225 225 | CP CP CP VC VC | CIRC CIRC CIRC CIRC | | 8453X 8454X 8454X 8501Y | 2.78 2.48 2.48 | 1.16 1.22 | 900 525 675 225 | CP CP CP VC | CIRC CIRC CIRC CIRC CIRC CIRC | * |
| 161BX 161DX 164DX 1650X | 5.99 | 4.89 | 225 225 225 225 | VC VC VC VC | CIRC CIRC CIRC CIRC | 610 610 611 635 | DX DX DX 3. | 68 32 03 | 1.35 1.92 2.17 | 150 225 225 375 | VC VC CP | CIRC CIRC CIRC CIRC | 7505X 7505X 750BX 750DX | 3.26 3.26 | 0.67 | 225 600 600 | VC CP CP CP | CIRC CIRC CIRC CIRC | : | 8501X 8502X 8503X 850GX | 4.05 4.05 3.72 3 | 1.9 | 225 225 225 | VC VC | CIRC CIRC CIRC | • |
| 2101X 2102X 2103X 2104X 2201Y | 3.3 3.2 3.05 2.94 | 0,769 0.654 0.516 0.96 1.526 | 250 250 250 250 250 | DI DI DI DI | CIRC CIRC CIRC CIRC CIRC | 635 635 640 640 645 | 1X 3. 2X 3. 1X 2. 2X 3. 0X 2. | 27 23 88 21 | 2.02 1.94 1.72 1.41 1.78 | 375 375 225 225 375 | CP CP VC VC | CIRC CIRC CIRC | 7518X 752DX 753DX 7550X | 2.89 | 2.12 | 600 600 600 600 225 | CP CP CP VC | CIRC CIRC CIRC CIRC | | 852GX 853GX 854GX 8550X | 4.03 | 2.61 | 225 UNK UNK 225 225 | VC UNK UNK VC VC | CIRC CIRC CIRC CIRC | * |
| 2201Y 2301X 2302X 2350X 2351X | 3.8 3.04 3.39 4.32 3.15 | 2.19 2.11 2.82 1.79 | 250 250 225 225 225 225 225 | CP CP CP CP | CIRC CIRC CIRC CIRC | 645 645 645 650 | 1X 2. 2X 3. 3X 3. 1X 3. | 84 2 04 8 | 1.76 1.39 1.73 1.3 1.86 | 675 225 675 375 | VC CP CP VC CP CP | CIRC CIRC CIRC CIRC CIRC | 7551X 7552X 7553X 7601X 7602X | 3.41 3.33 | 1.84 1.67 1.59 0.79 | 600 225 225 375 375 600 600 | CP CP CP VC CP CP CP | CIRC CIRC CIRC CIRC CIRC | • | 8550X 8550X 8551X 8552X 8553X 8554X | 4.03 3.71 3.14 2.38 3.08 | 2.03 1.68 1 1.29 | 225 225 225 300 300 600 600 | VC CP CP CP CP | CIRC CIRC CIRC CIRC CIRC CIRC CIRC CIRC | • |
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LINE STYLES / COLOURS

| Food | MATERIAL | Machine (RM) | Machine

Drawn by: mahalaa

Title: 117350_Highfield Junior School

Date: 04/04/2011



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